



Report No: 24517-17
Date in: 08/12/17
Date out: 11/12/17

Applicant: Milestone Textiles
Address: B-17, Suite # 1, Estate Avenue, S.I.T.E. Karachi.
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Fax:
Attn: Mr.Amir Nazar
CC:
Submitted By:

Manufacturer: Milestone Textiles
Buyer: Miltex
Label: Milltex
Buying Agent: Milestone Textiles
Dye stuff: Reactive
Fabric: Fleece
Labeled fiber contents: 70% Cotton, 30% polyester
Contracted fabric weight: 275 GSM
Color/Design: Navy
Style name: Design: Men's Crew Neck
Style NO: 903
PO NO:
Department:
Test NO:
Protocol NO:
Prev. Report NO:
Vendor Reference NO:
Sample Description: Men's Crew Neck
End Use:
Vendor proposed Care instruction:

Country of origin: Pakistan
Destination:
Program: Non-Wash
Size:
Season:

Ali Ashraf
Manager Technical



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Test Conducted:

1. **Dimensional change of garment after home laundering** (AATCC 150 - 2012, 3 wash cycles)
 Machine wash warm (41±3°C) at normal cycle, water level 18±1 gallon, washing load 1.8 kg.
 Tumble dry low.

	<u>BEFORE WASH(cm)</u>	<u>AFTER WASH(cm)</u>	<u>SHRINKAGE %</u>
Front Body Length	80.4	80.0	-0.50
Back Body Length	80.9	80.4	-0.62
Across Shoulder	57.6	55.6	-3.47
Chest	131.0	128.0	-2.29
Bottom	102.0	98.0	-3.92
C B Sleeve Length	96.0	92.5	-3.65

Note: Minus sign (-) for Shrinkage & plus sign (+) for Growth.

2. **Mass per unit area (weight)** (ASTMD 3776-2013)
 G / SQ. M 280.00

3. **Garment twist resulting from automatic home laundering** (AATCC 179 - 2012)
 Twisting 3.17 %

4. **Appearance after Wash of Garment** (AATCC 150 - 2012)

Color Change 4.5
 Appearance
 No fuzz formation
 No puckering
 No seam open
 No stitch broken
 No pilling (Class 5.0)
 Neck tape, main label & care label stability satisfactory

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(ASTMD 3887)

Wales per inch 25
Courses per inch 26**6. Formaldehyde(Qualitative analysis)**

(AATCC 94: 2007)

Formaldehyde Spot Test Negative

7. Color fastness to non-chlorine bleach

(AATCC IS-001)

	<u>Spot</u>	<u>Soaking</u>
Color Change	4.5	4.5

8. Colorfastness to Light - 20 hours Exposure

(AATCC 16.3 - 2012)

Xenon Arc Lamp

Color change 4.0

9. Colorfastness to crocking

(AATCC 8 - 2013)

Wet (Color Stain) 2.5
Dry (Color Stain) 4.5



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Test Conducted:

10. Colorfastness to Laundering, Home (AATCC 150-2012)
(Color change after 3Home Launderings & Staining after 1Home Laundering)

Color Change	4.5
Staining On:	
Acetate	4.5
Cotton	4.5
Nylon	4.5
Polyester	4.5
Acrylic	4.5
Wool	4.5

11. Colorfastness to perspiration (AATCC 15 - 2013)

Color Change	4.5
Staining On:	
Acetate	4.5
Cotton	4.5
Nylon 6.6	4.5
Polyester	4.5
Acrylic	4.5
Wool	4.5

Evaluated with AATCC gray scale for color change and staining.

Color fastness rating

- 5-0 Negligible or no change or staining
- 4-0 Slightly changed or stained
- 3-0 Noticeably changed or stained
- 2-0 Considerably changed or stained
- 1-0 Much changed or stained



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Test Conducted:

12. Flammability of Apparel & Clothing Textile

(16 CFR 1610, Original & after Drycleaning/washing)

Sample description: Mens Crew Neck
Direction to be tested: Raised side

	<u>Time of flame spread (s)</u>	<u>Original Burning Code</u>	<u>Time of flame spread (s)</u>	<u>Dryclean/wash Burning Code</u>
Specimen 1	/	SF poi	/	SF poi
Specimen 2	/	SF poi	/	SF poi
Specimen 3	/	SF poi	/	SF poi
Specimen 4	/	SF poi	/	SF poi
Specimen 5	/	SF poi	/	SF poi
Average	/	SF poi	/	SF poi
Classification:	Class 1			



TEST REPORT

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DNI Did not ignite (no time) IBE Ignite, but extinguished (no time)
 ---Sec. Actual burn time measured and recorded by the timing in 0.0 seconds
 SF uc Surface flash, under stop thread, but does not break thread (no time)
 SF pw Surface flash, part way; does not break thread (no time)
 SF poi Surface flash, at the point of impingement only (no time)
 ---Sec. Actual burn time measured and recorded by the timing device in 0.0 seconds.
 SF Time (sec.), surface flash only, no damage to the base fabric
 SFBB Time (sec.), Surface flash base burn starting at places other than the
 point of impingement as a result of surface flash
 SFBBpoi Time (sec.), surface flash base burn starting at the point of impingement

Classification: Plain Surface Raised Fiber Surface
 Class 1 Average burn time >3.5s Average burn time > 7.0s OR
 Average burn time 0-7s with no base burn(SF)
 Class 2 N/A Average burn time 4-7s with base burn(SFBB)
 Class 3 Average burn time >3.5s Average burn time <4-0s with base burn(SFBB)

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Digital Image of Sample

